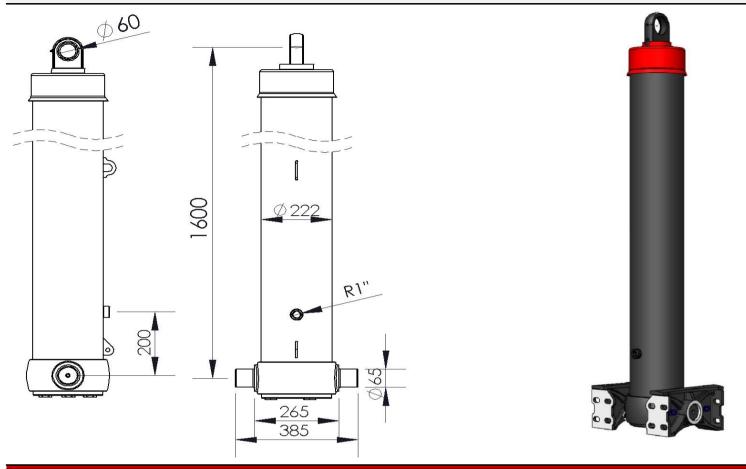


TUNGA SERIES 250 BAR

SINGLE ACTING FRONT END CYLINDER

HYD 197-5-6425 C



TECHNICAL SPECIFICATIONS



Working volume [lts]	145
Max.Working Pressure[bar]	250
Weight(cylinder)[kgs]	322
Min-Max.Cylinder Capactry [to	70-80

Stage no	1	2	3	4	5	Total stroke
Ø Stage [mm]	Ø197	Ø175	Ø154,5	Ø135	Ø116	
Stroke [mm]	1285	1285	1285	1285	1285	6425

This cylinder is used to lift up dampers that is loaded different materials, loads must be centerised.

Cylinders should not be used as a main structural purposes be subject to side loads.

Cylinder should be mounted regarding to the isnstruction that are shown in technical design with working angle description.

Cylinder shouldnot have more than 29 degree angels to return backside.

Cylinder is a cold drawn, seamless tubes which is ST52,E355,DIN2391 BK+S,E10305-2 standarts.

Each stage tubes that is chroame caoted with 20 micron, should be protected against the paints and chemicals.

Working temperature is between -40 C and 100 C

Painted by qualified acyriclic materials.

Load capacity described by technical specifications.

Warranty is valid under the working principles and technical specification.



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TSEK 404

ISO 9001 : 2015 ISO16949-2016

ISO 10002:2004

ISO 45001: 2018 ISO 14001: 2015

ISO10002: 2018

ISO 9001: 2015

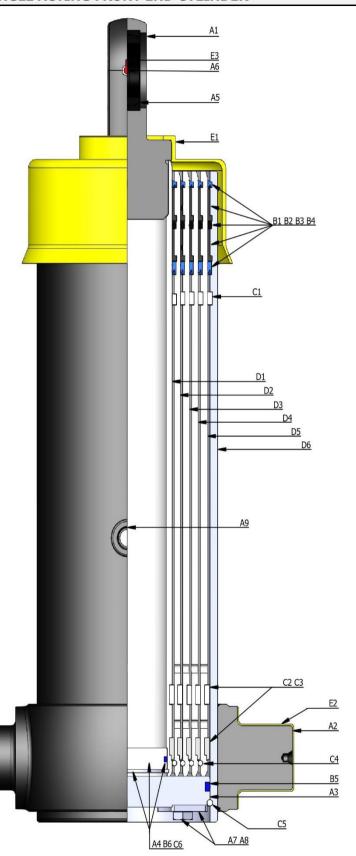




TUNGA SERIES 250 BAR

SINGLE ACTING FRONT END CYLINDER

HYD 197-5-6425 C



Pos.	Description
A1	PISTON EYE
A2	STELL CONNECTION
A3	PULLER CAP
A4	LAST STAGE BOTTOM CAP
A5	Ø50 SPHERCIAL BEARING
A6	M8X1 GREASER
A7	M10 WASHER
A8	M10x20 SCREW
A9	1" OIL INLET

B1	DUST FELT
B2	CUSHIONING
В3	O-RING
B4	NUTRING
B5	FELT COVER
В6	FELT COVER

C1	SFERO CIRCLIP
C2	SFERO CIRCLIP
C3	SFERO CIRCLIP
C4	WIRE CIRCLIP
C5	WIRE CIRCLIP
C6	CIRCLIP

D1	Ø116 STAGE
D2	Ø 135 STAGE
D3	Ø154,5 STAGE
D4	Ø 175 STAGE
D5	Ø197 STAGE
D6	Ø220 BODY

E1	DUST PROTECTION CAP
E2	PROTECTION CAP
E3	GREASER PROTECTION CAP



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